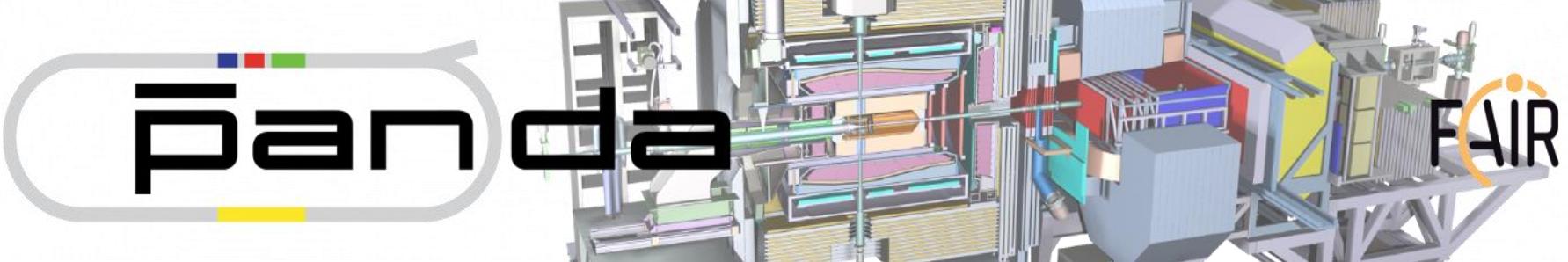


The Electromagnetic Calorimeter for the



Target Spectrometer

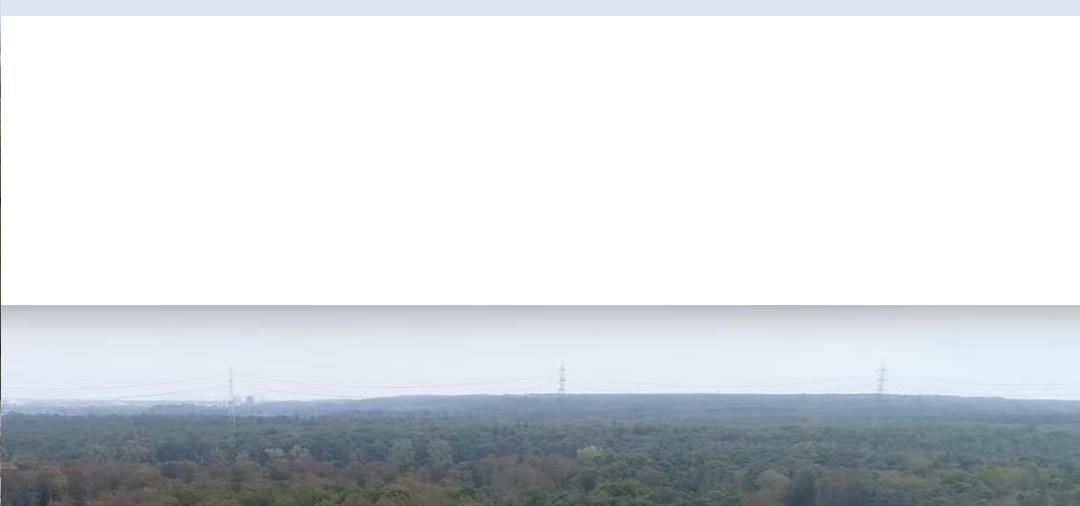


Markus Moritz* for the PANDA collaboration

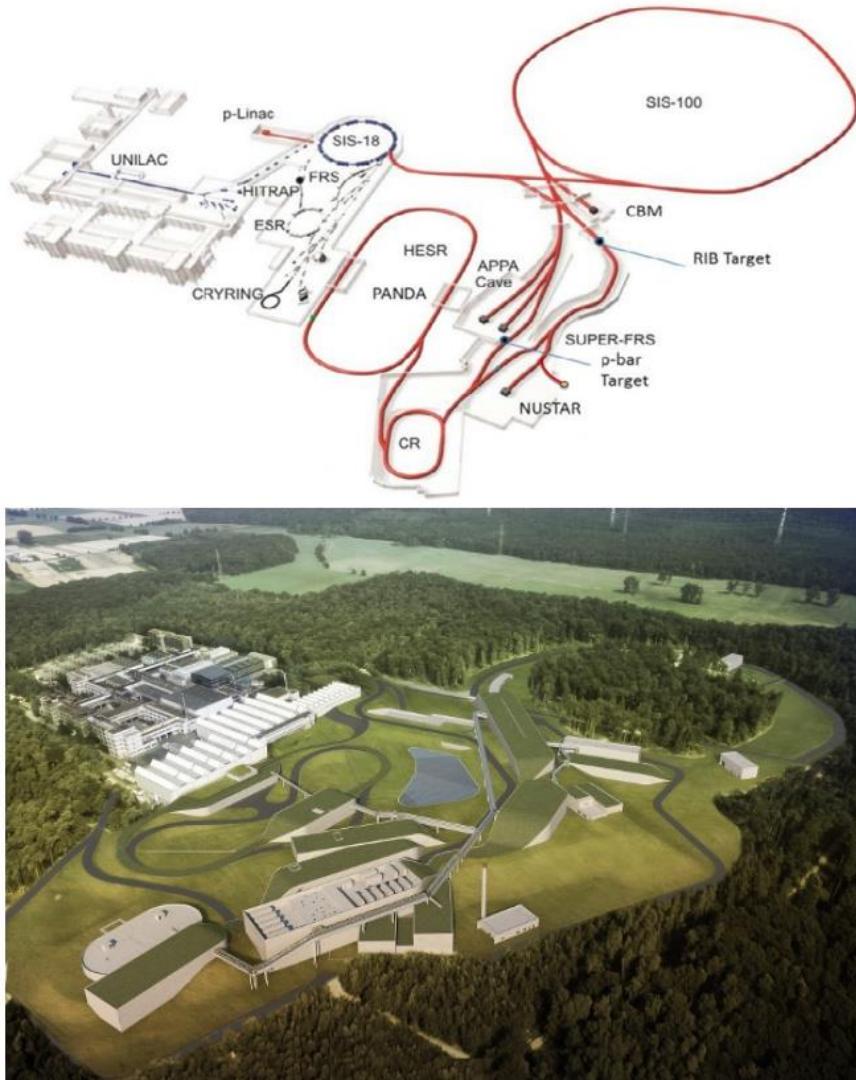
*2nd Physics Institute, Giessen University, Germany

FAIR - Future Facility for Antiproton and Ion Research near Darmstadt

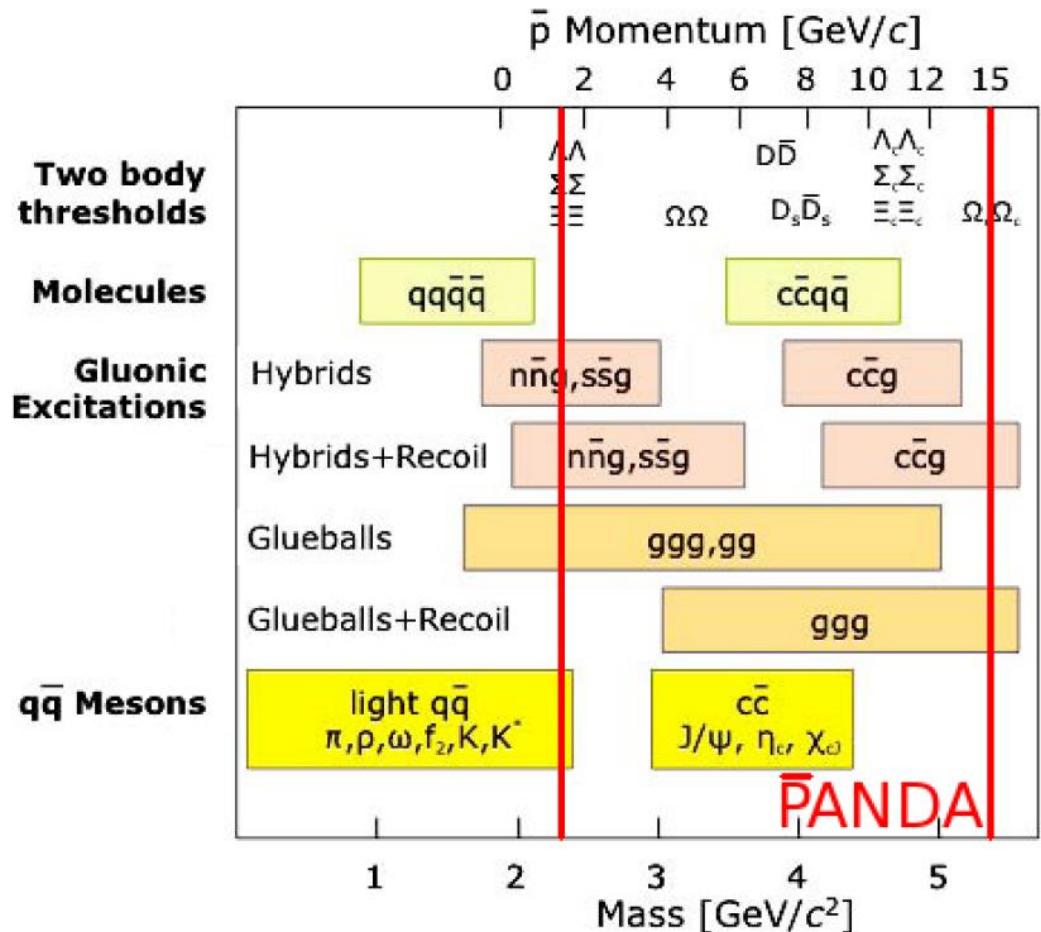
2



- FAIR a unique facility: various physics programs can be operated in parallel
 - APPA, CBM, NUSTAR ...
- Primary beams:
 - Protons up to 30 GeV/c
 - Heavy ions up to 35 GeV/c (U^{92+})
- Secondary beams:
 - Radioactive isotopes
 - Antiprotons up to 15 GeV/c
 - High-energy storage ring (HESR) with stochastic cooling
 - High resolution down to $\Delta p/p = 4 \times 10^{-5}$
 - High luminosity up to $10^{32} \text{ cm}^{-2} \text{ s}^{-1}$
- **PANDA @ HESR** will be one of the key experiments at FAIR



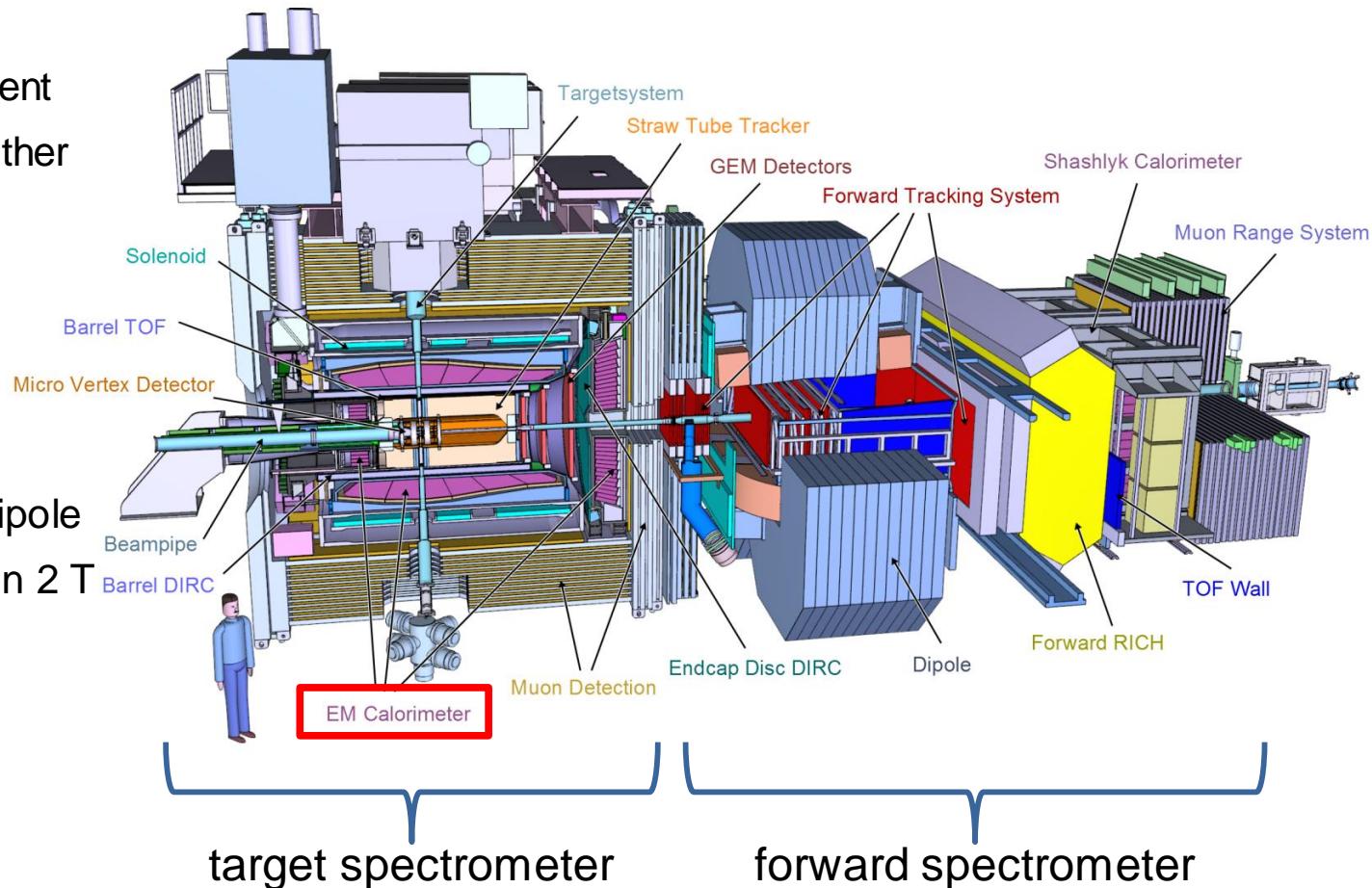
- Physics program of PANDA:
 - Charmonium spectroscopy
 - Gluonic excitations
 - In-medium effects of hadronic particles
 - Open-charm spectroscopy
 - Hypernuclei
 - Electromagnetic processes



PANDA Setup

5

- Cooled antiproton beams between 1.5 GeV/c and 15 GeV/c
- Fixed target experiment
 - Hydrogen and other
- High luminosity
 $10^{32} \text{ cm}^{-2}\text{s}^{-1}$
- Magnets
 - Forward 2 Tm dipole
 - Interaction region 2 T

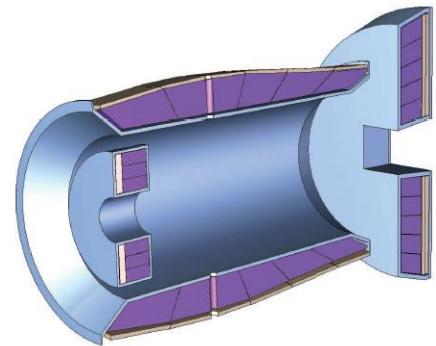
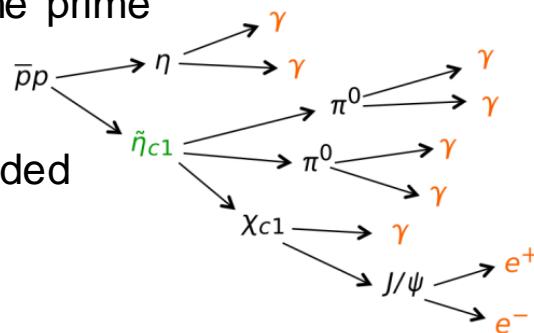


PANDA Target Calorimeter - Main Requirements -

6

- Final states with many e^+ , e^- and γ are the prime signals

→ High geometrical acceptance needed
(with forward spectrometer: 4π)



- Inside 2 T superconducting magnet

→ Compact

- High interaction rates up to 10^7 s^{-1}

→ Fast response

- Annual dose up to 30 Gy

→ Radiation hard

- Effective background rejection

→ Good energy resolution over huge dynamic range from 10 MeV up to 15 GeV

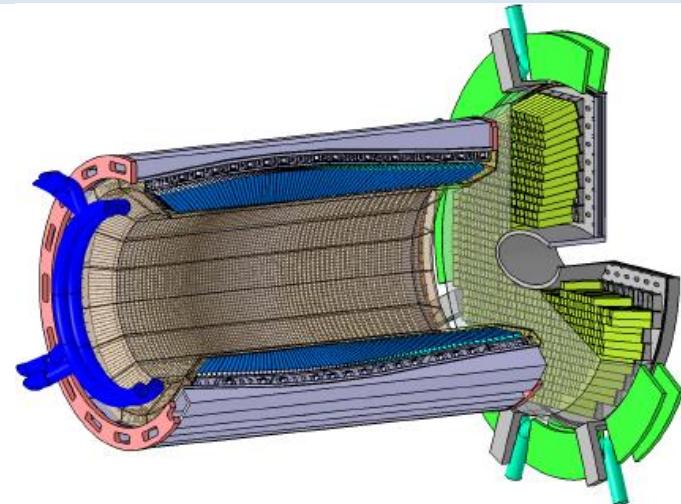


PWO-II

PANDA Target Calorimeter - Scintillator Material -

7

- Target Calorimeter based on 15,740 high quality PWO-II (PbWO_4) crystals
 - Small radiation length $X_0 = 0.89 \text{ cm}$
 - Short decay time $\tau = 6.5 \text{ ns}$
- Physics goals require improved scintillators



	PWO-I (CMS)	PWO-II (PANDA)
luminescence maximum, nm	420	420
La, Y concentration level, ppm	100	40
expected energy range of EMC	150MeV - 1TeV	10MeV - 10GeV
light yield, phe/MeV at room temperature	8-12	17-22
EMC operating temperature, °C	+18	-25
energy resolution of EMC at 1GeV, %	3,4	2,0

← increases LY ~4x further

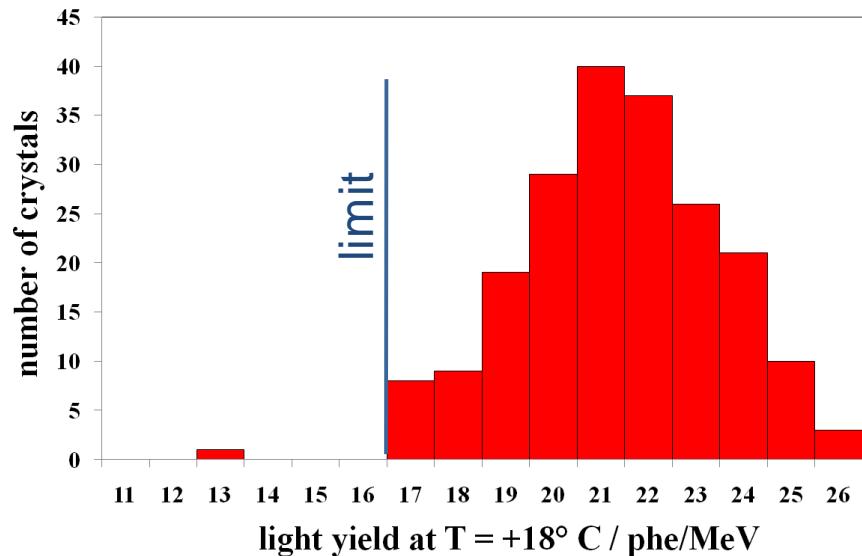
- Main part produced at BTCP (**Bogoroditsk Plant of Technochemical Products, Russia**)
- Missing 41% of the crystals will be produced at Crytur (Czech Republic)
 - Up to now: 200 PWO-II crystals in PANDA geometry
 - All crystals have been tested at the facilities at Giessen in order to compare the results to the required specifications for PANDA
 - Scintillation yield and kinetics
 - Optical transmission
 - Radiation hardness

Scintillator Material - Light Yield & Decay Kinetics -

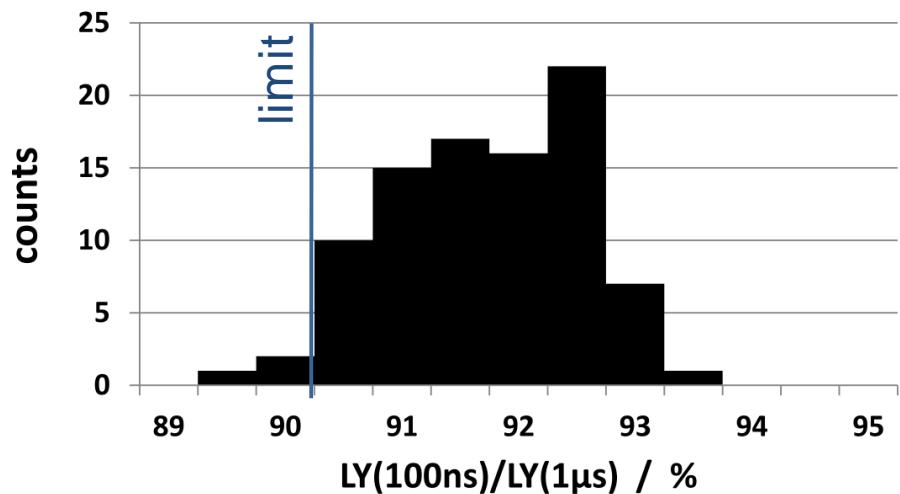
9



$$LY\left(\frac{phe}{MeV}\right) = \frac{\text{photo peak}}{\text{single } e^- \text{ peak} \cdot \text{energy}}$$

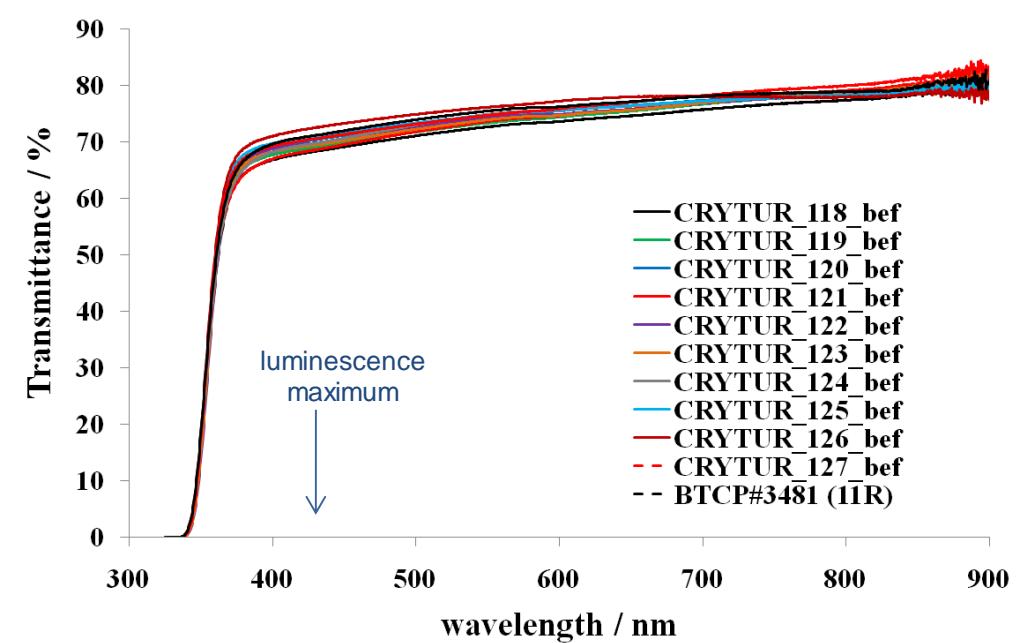


- Almost all preproduction crystals pass the requested spec. limits :
 - LY@18°C > 16 phe/ MeV
 - LY(100ns)/LY(1μs) > 0.9



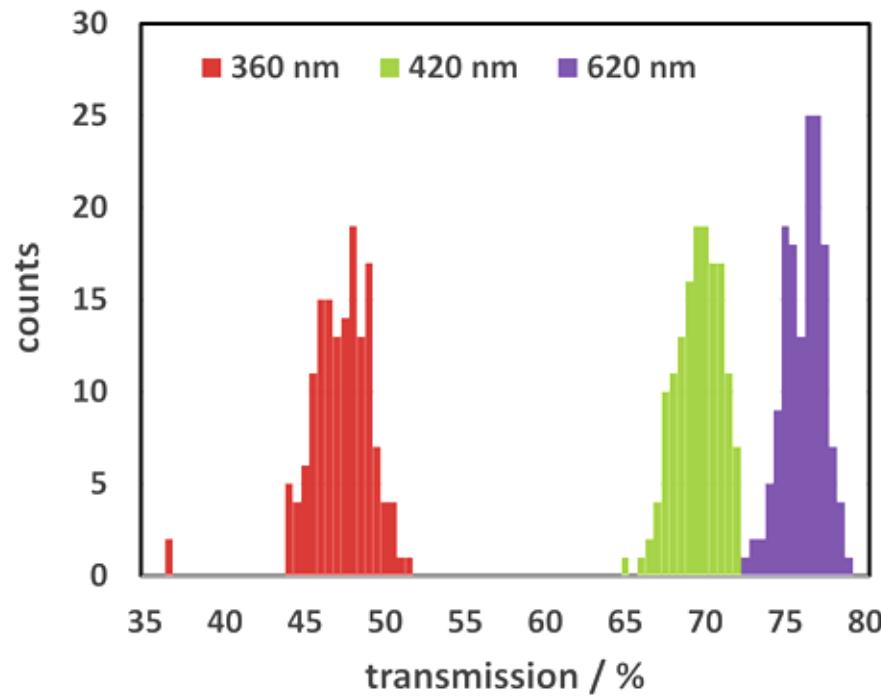
Scintillator Material - Optical Transmission -

10



Measured along full length:

- No color centers visible
- Stable absorption edge



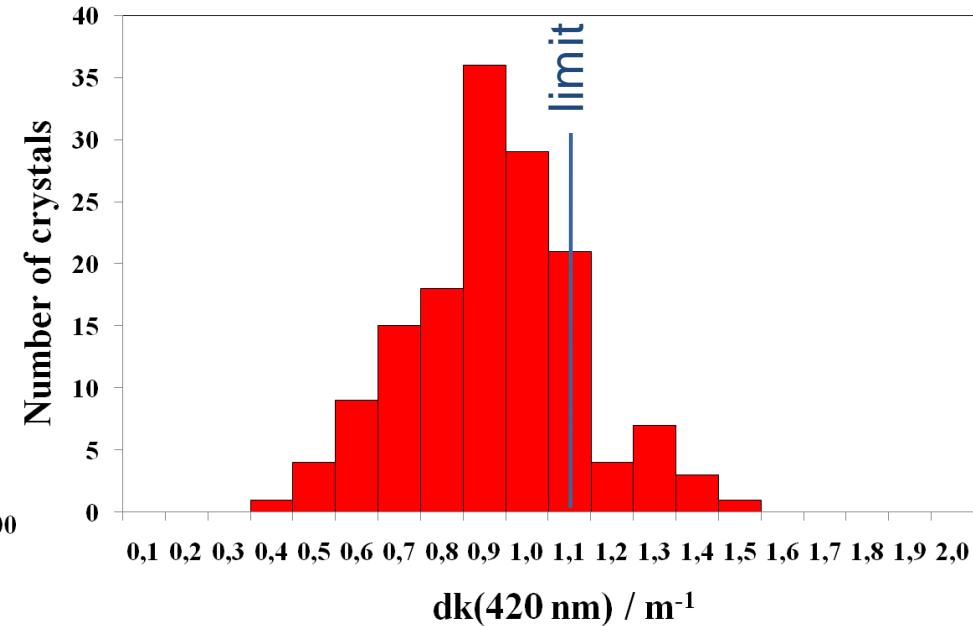
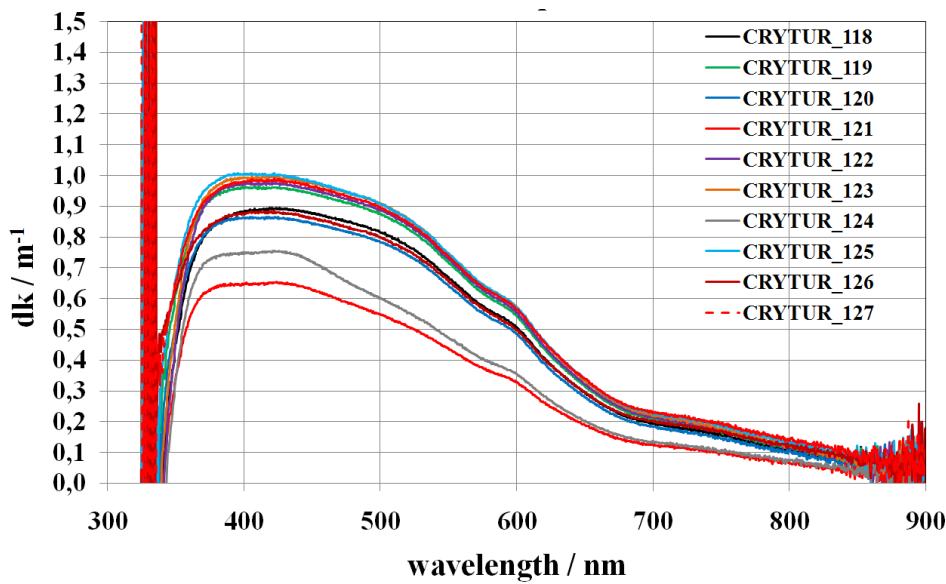
PANDA specification limits:

- T @ 620 nm > 70 %
- T @ 420 nm > 60 %
- T @ 360 nm > 35 %

- Set of five ^{60}Co sources
- Crystals irradiated with a dose of 30 Gy within 26 minutes
- Transmission measurement started 30 minutes after irradiation
- Absorption coefficient (k) has been calculated to take crystal dimensions into account $I(x) = I_0 \cdot e^{-kx}$
- $\Delta k = k_{\text{after rad.}} - k_{\text{before rad.}}$

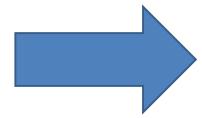
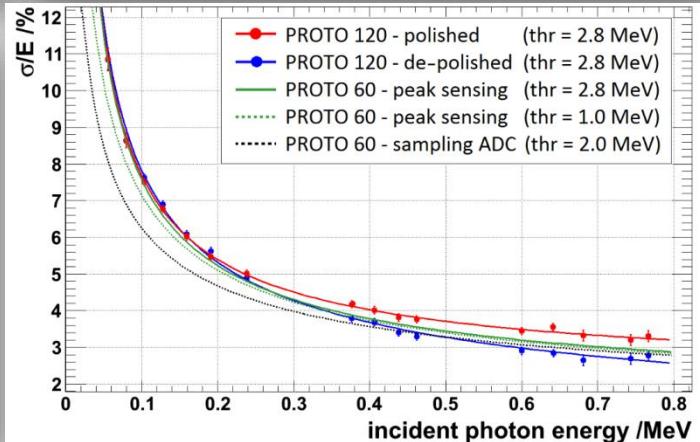
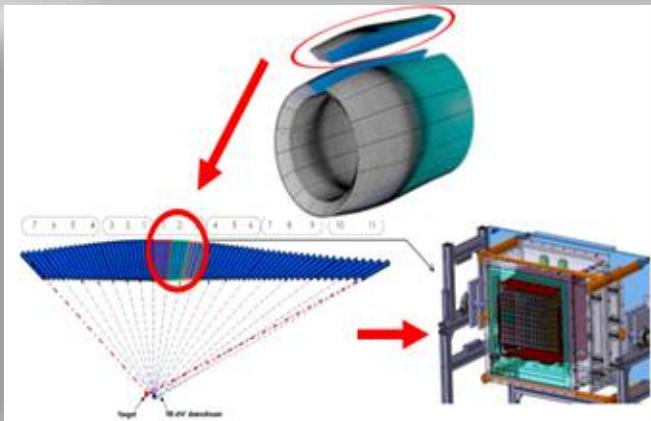
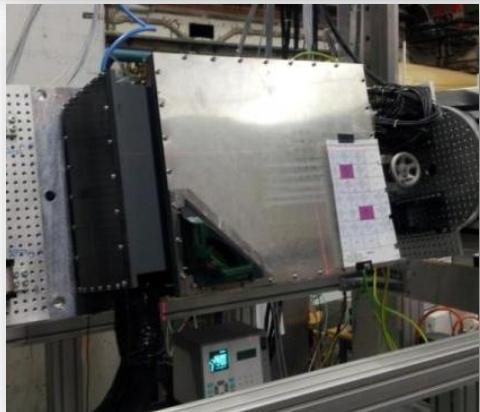
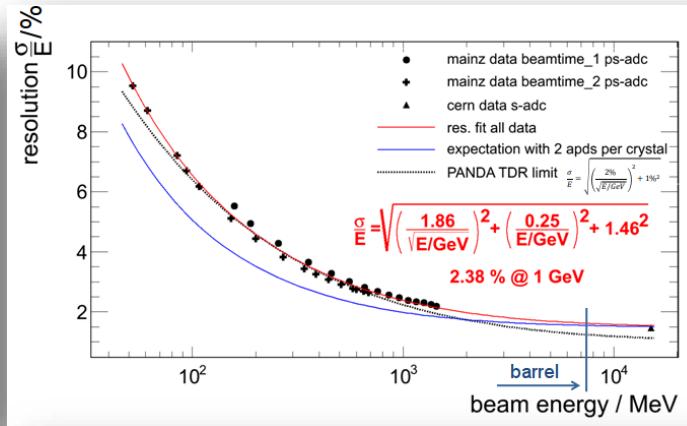
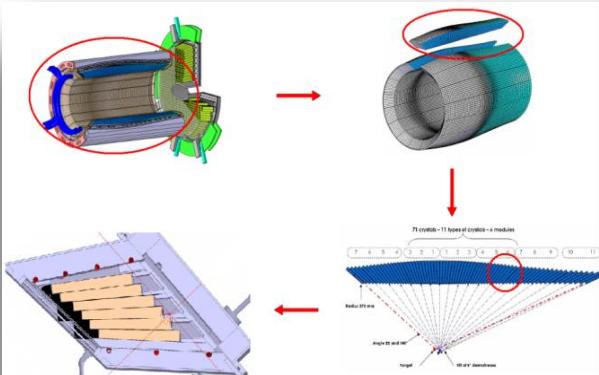
PANDA specification:

- $\Delta k \leq 1.1 \text{ m}^{-1}$ (room temp. & 30 Gy)



Prototype Tests

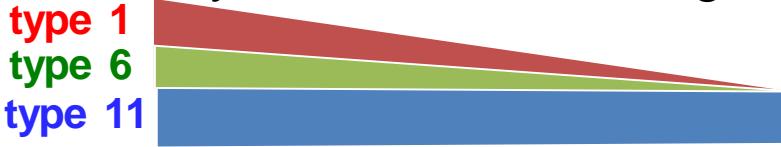
13



Objectives reached, especially at low energies

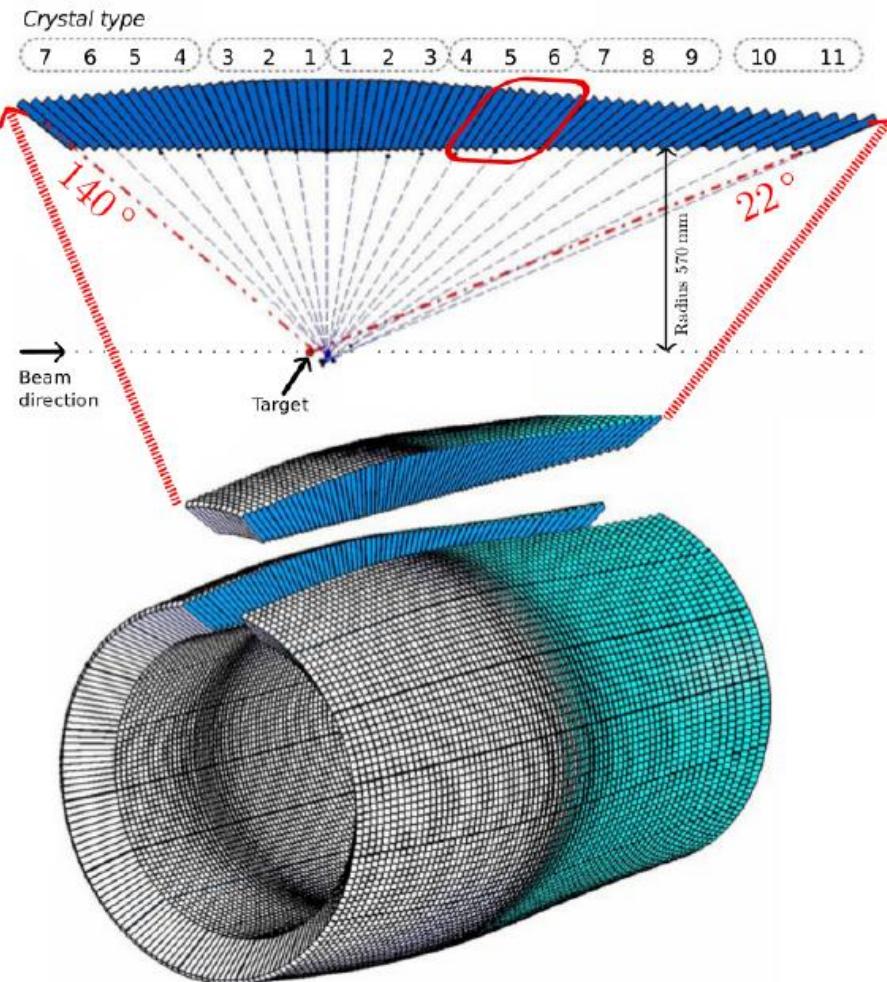
Assembly of:

- 710 Crystals in 11 different geometries



- 1420 matched APDs after 1st screening, gamma irradiation, 2nd screening.
- 360 left- and 360 right-handed APFEL-ASIC flex PCBs
- 178x3 Backplanes for
 - HV distribution and individual adjustments
 - Connection of signal cables, slow control...

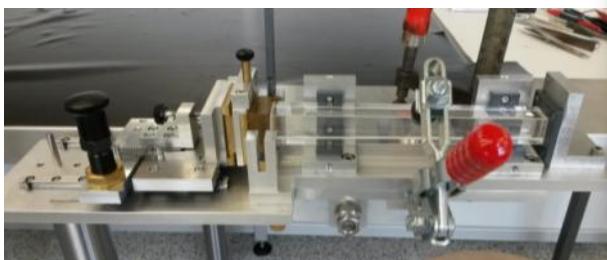
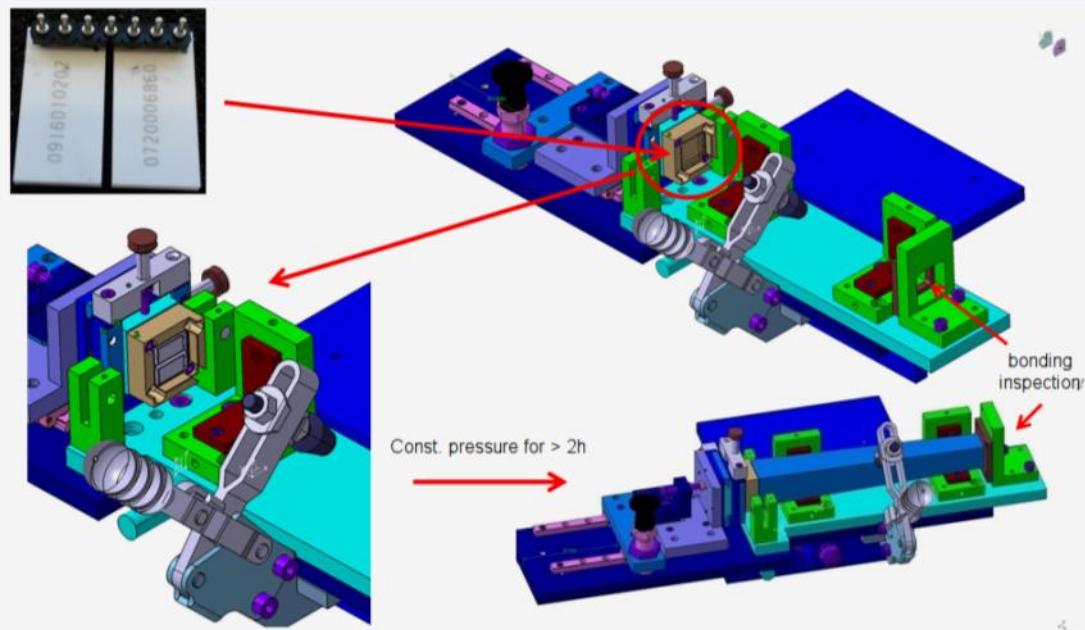
More than 4500 m of signal cables.



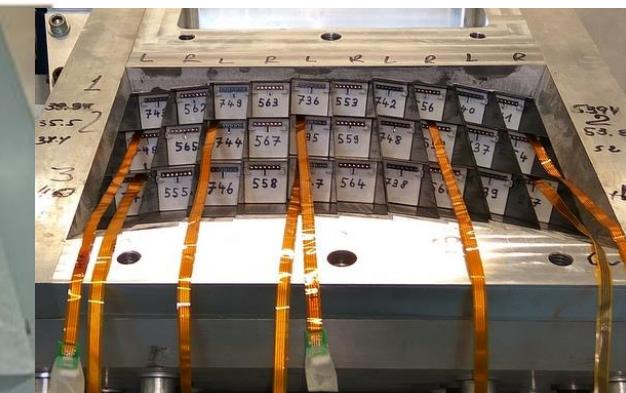
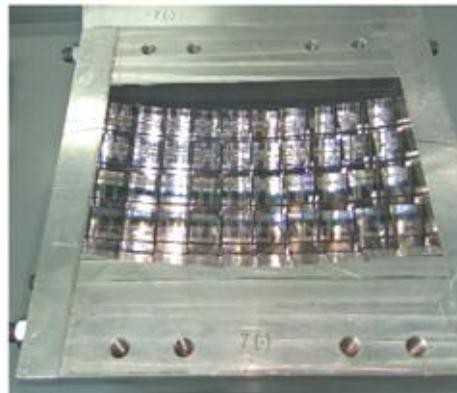
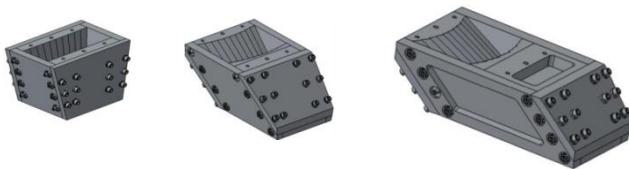
Assembly Procedure - Detector Preparations

15

- Gluing:
 - Cleanroom environment
 - Rad. hard optical glue
 - Several stations available for precise and parallel processing
 - At the moment:
 - 40 crystals per week (one module block)
 - 3 slices per year
- Reflective foil wrapping
 - Precise laser-cut foils
- 3D printed capsules

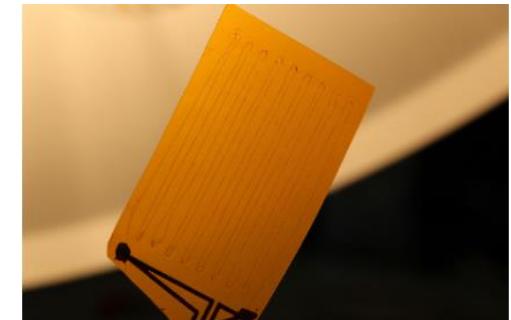
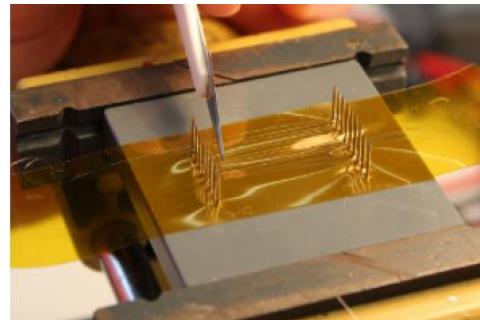


- Crystals inserted into carbon fiber alveoles
- 18 differently shaped alveoli are necessary from 7(-) to 11 (+)



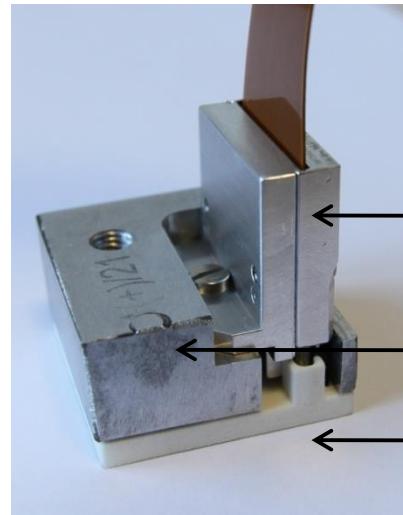
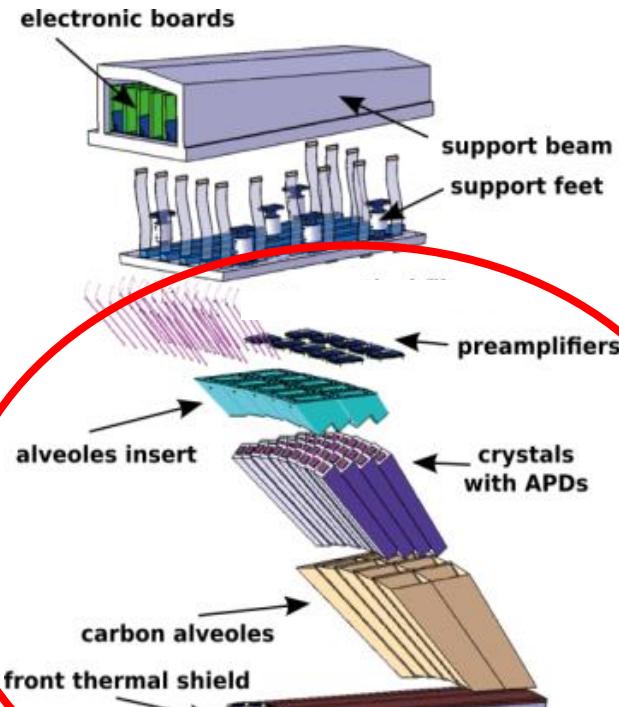
Temp. sensors distributed between crystals

- PWO-II $\Delta LY/^\circ C = 3 \%$
 - Precise temperature monitoring of whole cooled volume necessary
 - TDR $\Delta T < 0.1 \text{ } ^\circ C$
 - Special ultrathin temperature sensors developed
 - Thickness $< 160 \text{ } \mu m$



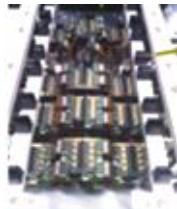
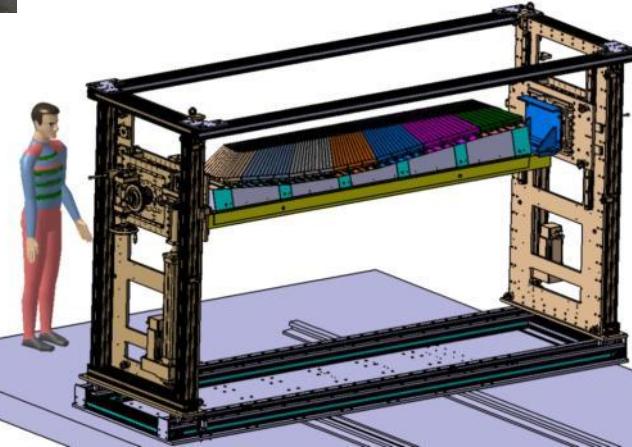
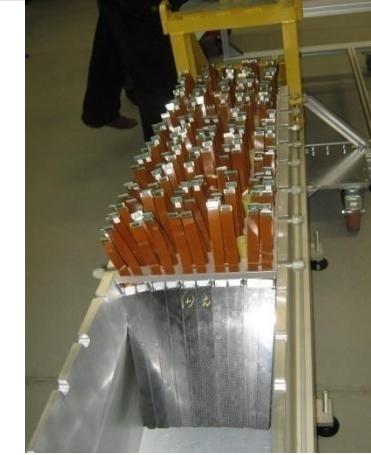
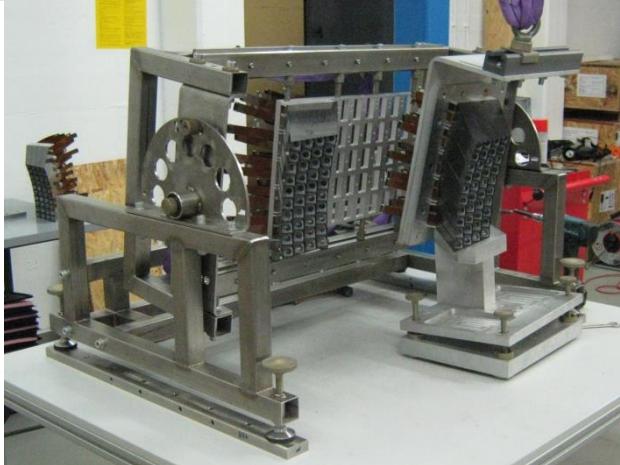
Assembly Procedure - Modules Readout -

17



Assembly Procedure - Supermodules & Slice -

18



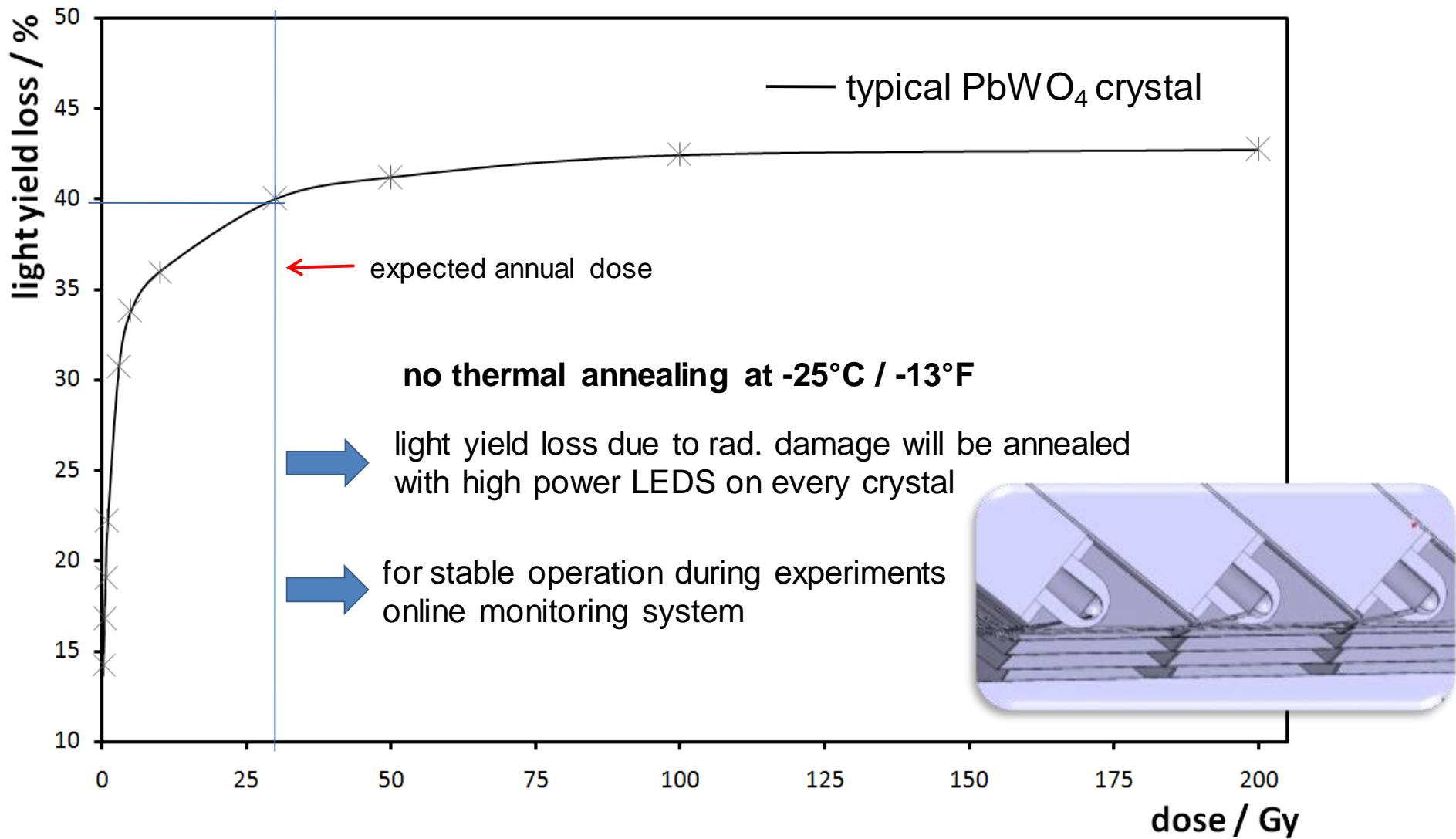
Backplanes will sit inside support beam



Thermal insulation feet between cooled crystal volume and support beam

Assembly Procedure - Light Pulser Monitoring -

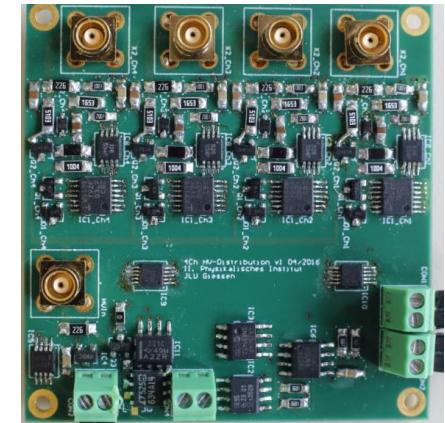
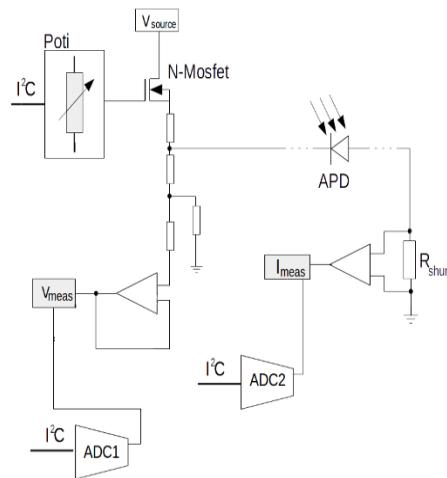
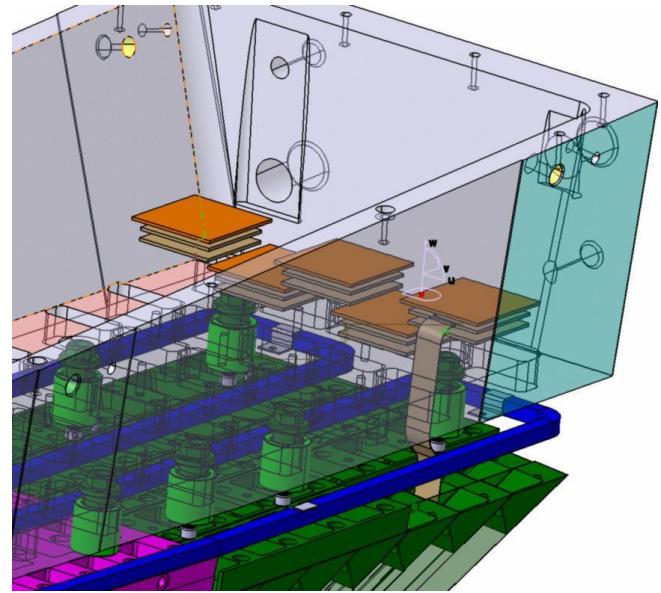
19



Assembly Procedure - Barrel Backplanes -

20

- Present design: 3 Layers
 - HV distribution & regulation
 - Adjust bias voltage of 8 APDs
 - 50V from HV input downwards in < 0,1V steps
 - All channels fed from the same HV source
 - Online measurement of APD voltage and current
 - Connector board for ultrathin custom signal cables
 - Board for FlexPCBs / ASICS
 - Connectors to FEs
 - 8x2 Diff. Line drivers
 - APFEL I/F buffers
 - Temp/Humidity sensors



4-ch prototype

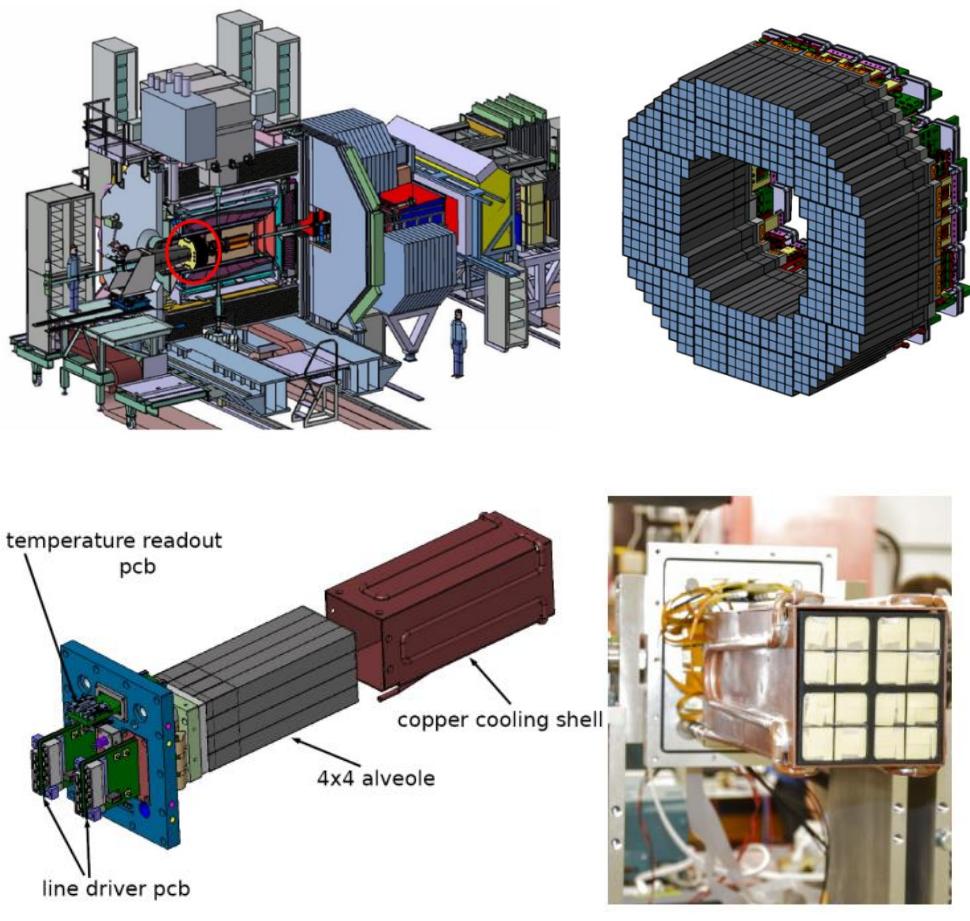
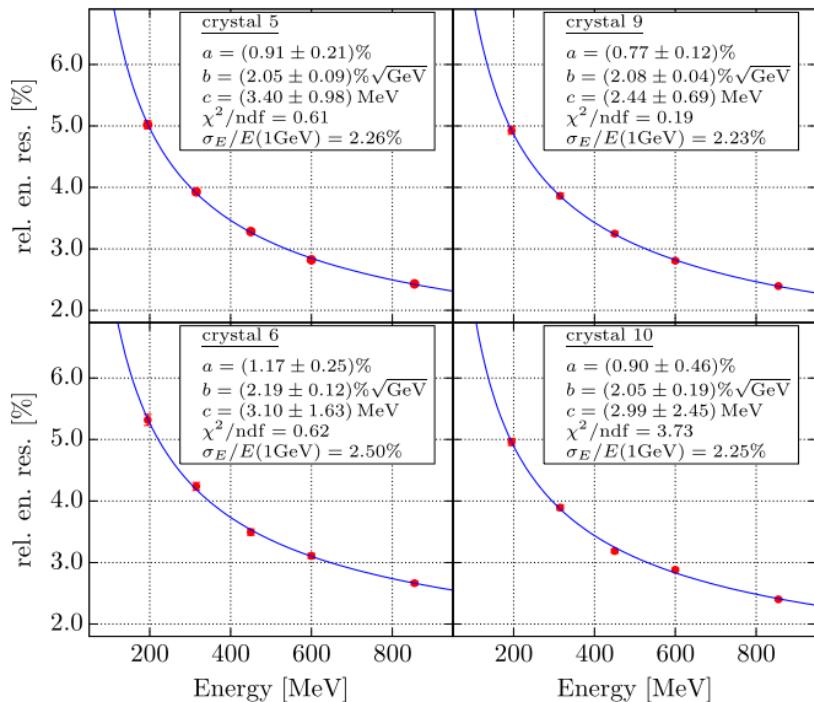
- Ready amongst others:
 - Support frame,
Mounting plate,
stiffener ring,
Front & back plate
 - Chillers, pumps &
pipes
 - Insulation panels



Backward Endcap

22

- 524 PWO-II crystals
- Readout: APD & ASICS
- Prototypes Studies:



- **Crystals:**

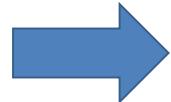
- Crytur produced 200 promising crystals
 - In the beginning some rejection mainly due to rad. hardness
 - All other: already used to build the PANDA detecto



Mass production of the crystals (for the second slice) has started

- **Barrel:**

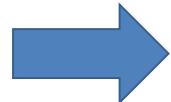
- First slice of the Target Spectrometer Calorimeter is assembled



Mass production of the mechanics will start this year

- **Forward Endcap:**

- Workspace & Tools for final assembly ready



Mass production of subunits has been started

- **Backward Endcap:**

- New Prototype is used to temporarily upgrade the MAMI electron scattering facility with a calorimeter

Thank you for
your attention



UnivPM Ancona
U Basel
IHEP Beijing
U Bochum
U Bonn
U Brescia
IFIN-HH Bucharest
AGH UST Cracow
IFI PAN Cracow
JU Cracow
U Cracow
FAIR Darmstadt
GSI Darmstadt
JINR Dubna
U Edinburgh
U Erlangen
NWU Evanston
U & INFN Ferrara

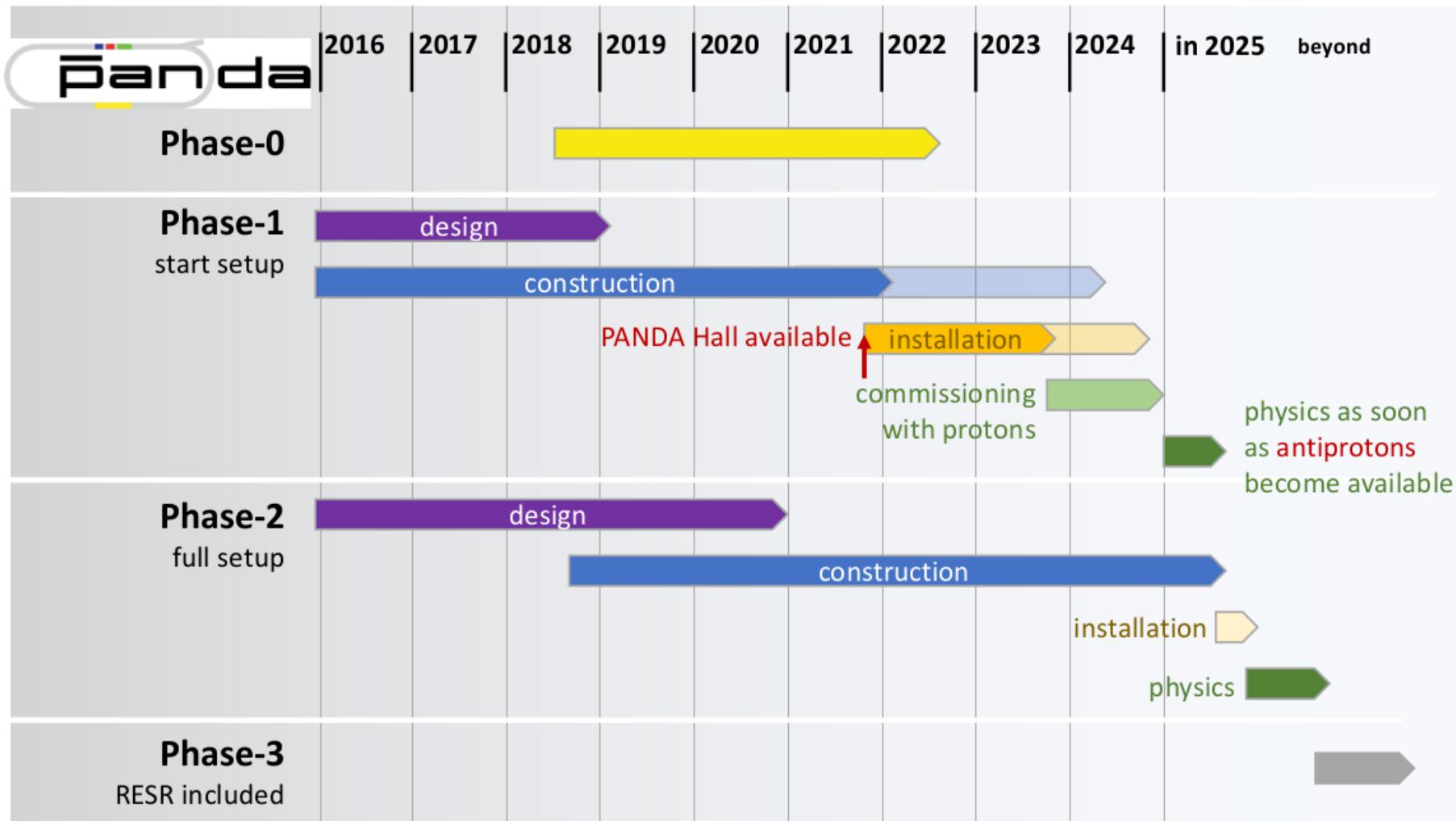
FIAS Frankfurt
U Frankfurt
LNF-INFN Frascati
U & INFN Genova
U Gießen
U Glasgow
BITS Pilani KKBGC, Goa
KVI Groningen
Sadar Patel U, Gujarat
Gauhati U, Guwahati
USTC Hefei
URZ Heidelberg
FH Iserlohn
FZ Jülich
IMP Lanzhou
INFN Legnaro
U Lund
HI Mainz

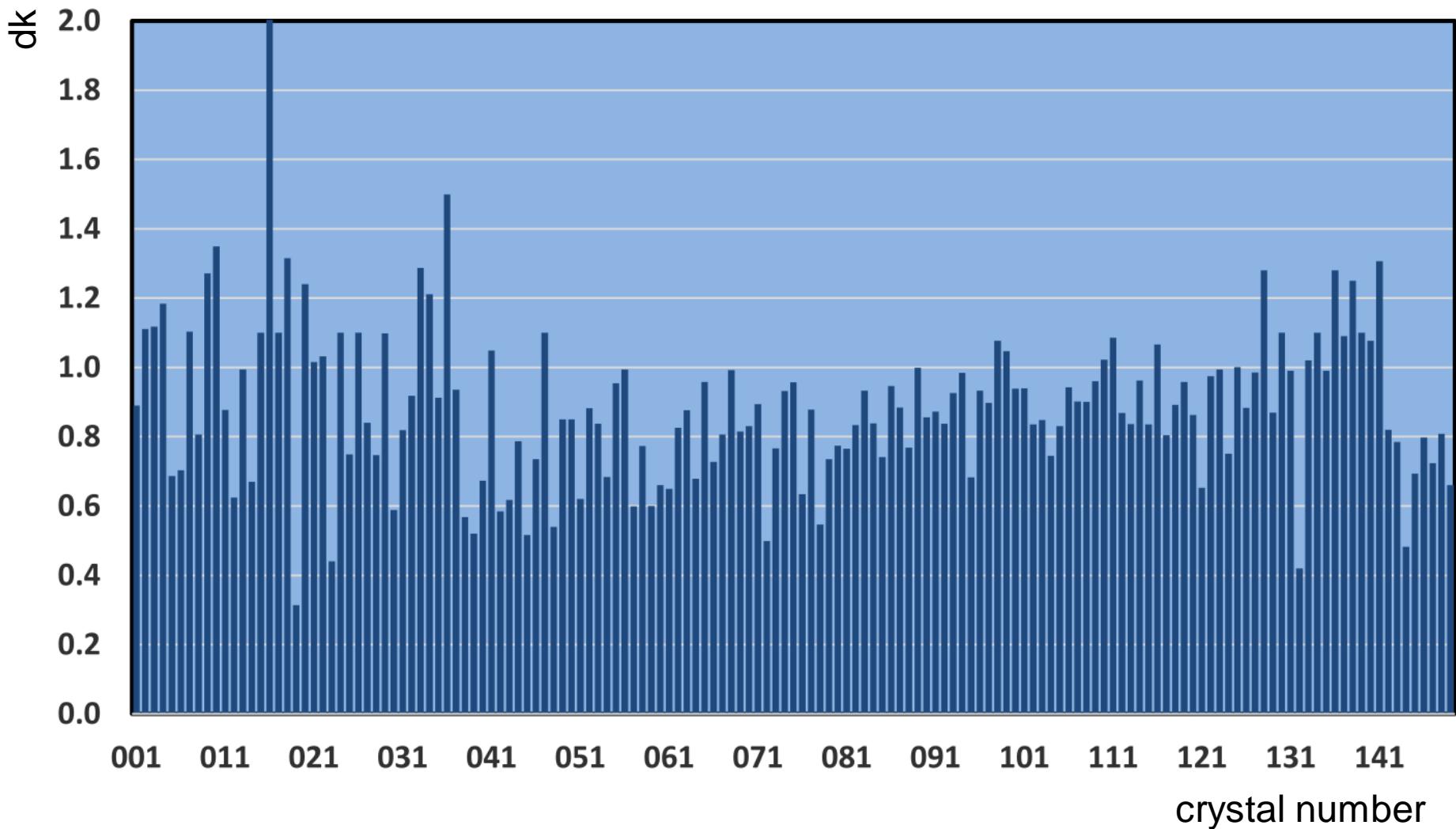
U Mainz
INP Minsk
ITEP Moscow
MPEI Moscow
BARC Mumbai
U Münster
Nankai U
BINP Novosibirsk
Novosibirsk State U
IPN Orsay
U Wisconsin, Oshkosh
U & INFN Pavia
Charles U, Prague
Czech TU, Prague
IHEP Protvino
Irfu Saclay
U of Sidney

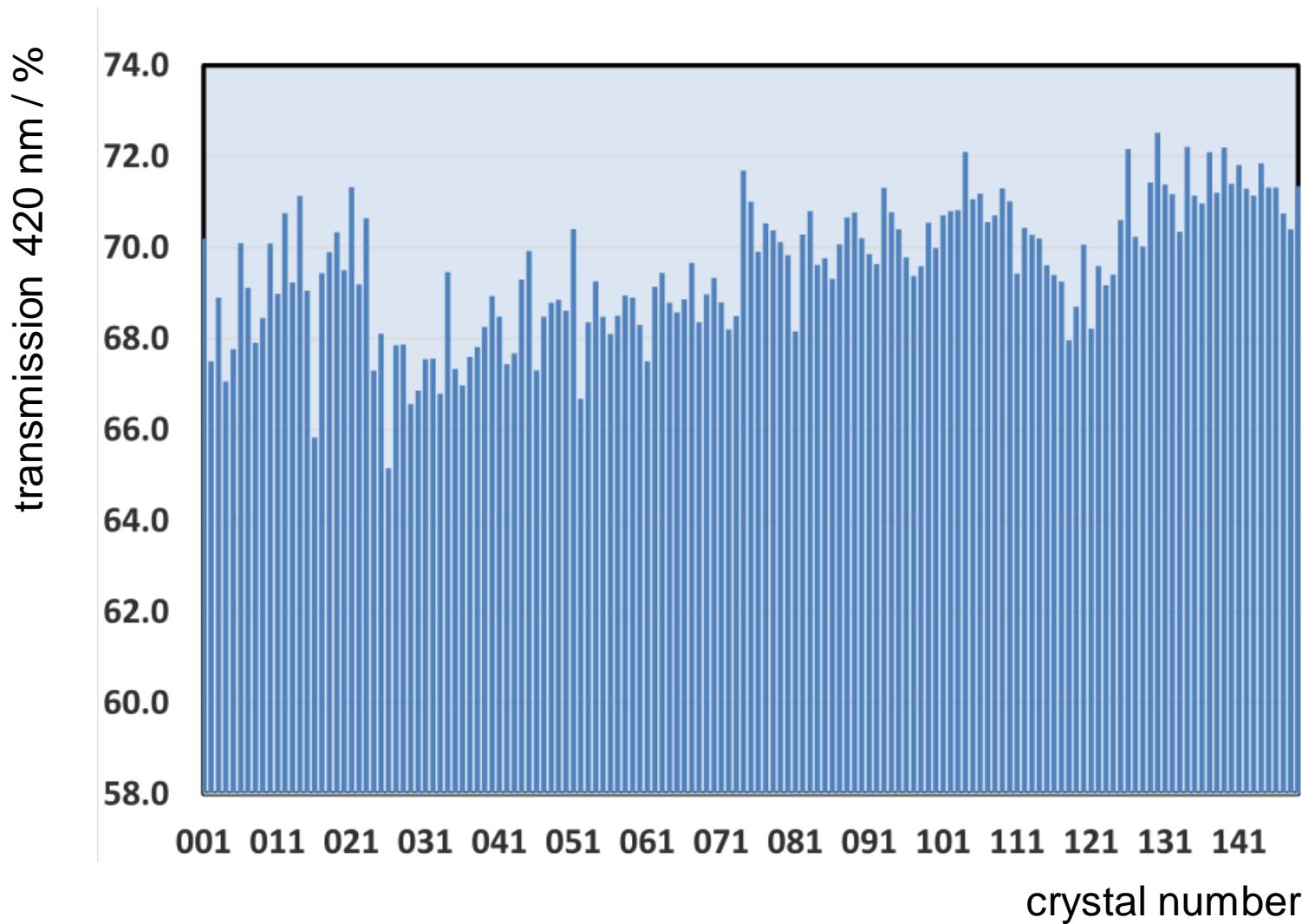
PNPI St. Petersburg
West Bohemian U, Pilzen
KTH Stockholm
U Stockholm
SUT, Nakhon Ratchasima
SVNIT Surat-Gujarat
S Gujarat U, Surat-Gujarat
FSU Tallahassee
U & INFN Torino
Politecnico di Torino
U & INFN Trieste
U Uppsala
U Valencia
SMI Vienna
U Visva-Bharati
SINS Warsaw

more than 460 physicists from
from 75 institutions in 19 countries

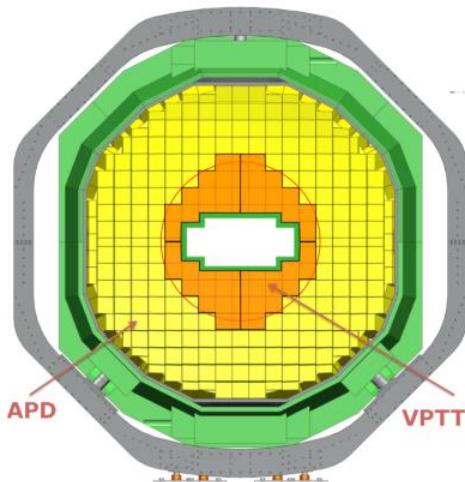
-BACKUP SLIDES-



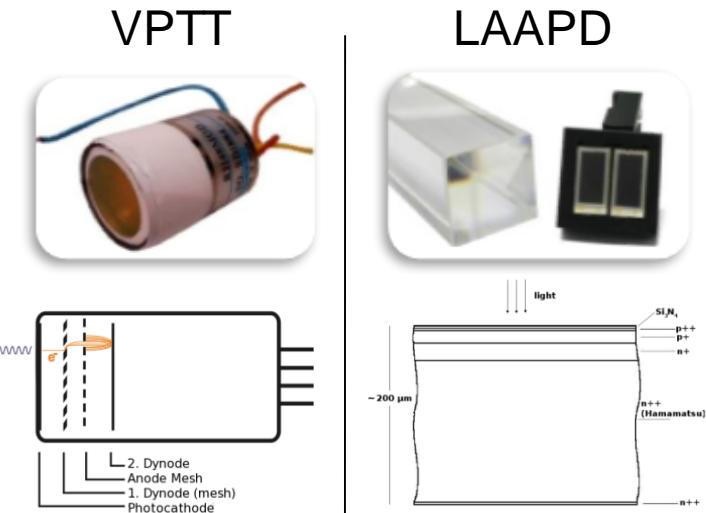




- Barrel & Backward End Cap: LAAPDs
- Forward End Cap
 - Outside: LAAPDs
 - Inside: VPTTs
 - Very high count rates
 - Only 1.05 T



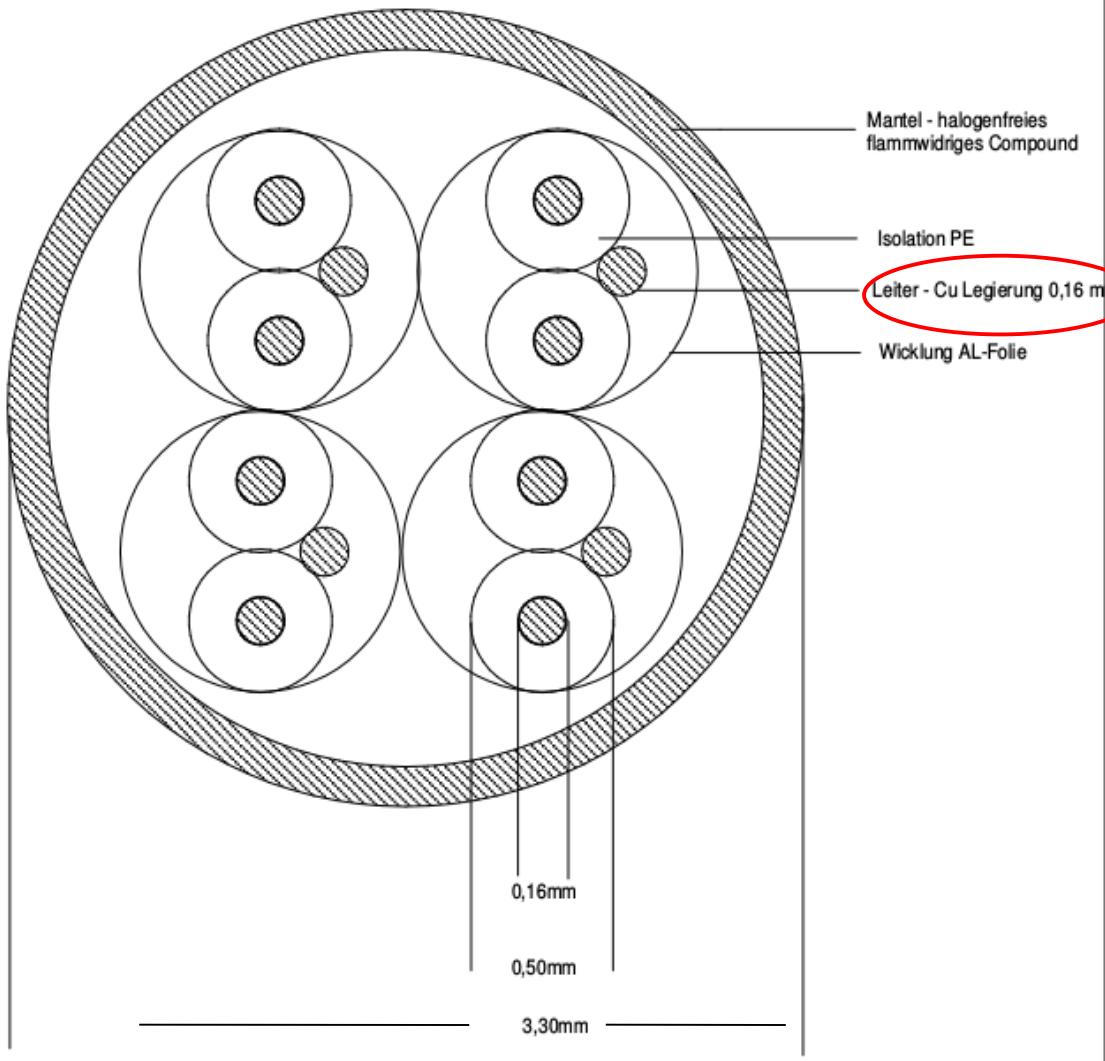
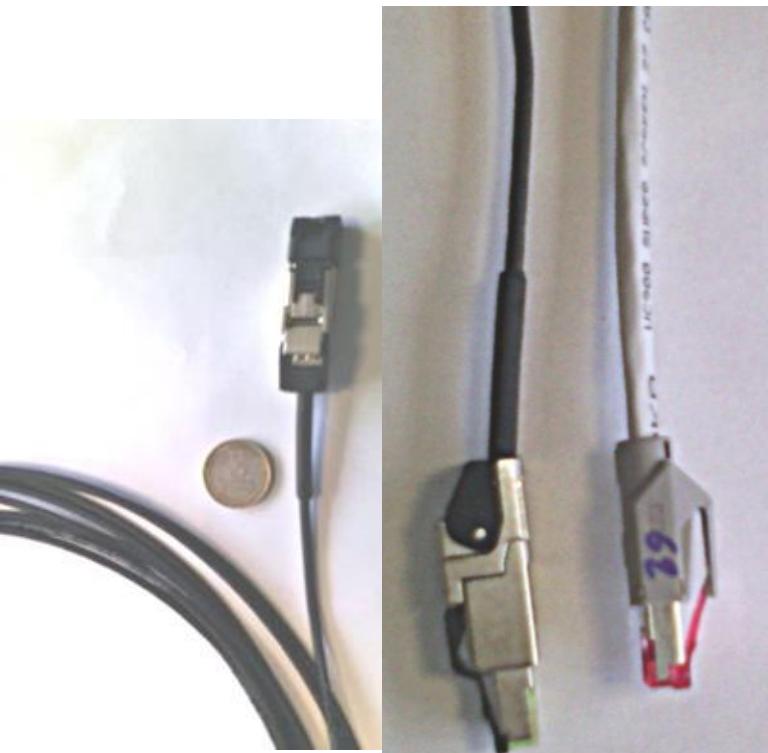
QE / %	23	80
active area / mm ²	200	95.2
dark current / nA	<1	<40
gain	50	150-200
capacity / pF	22	270



Barrel Routing –Signal Cables-

30

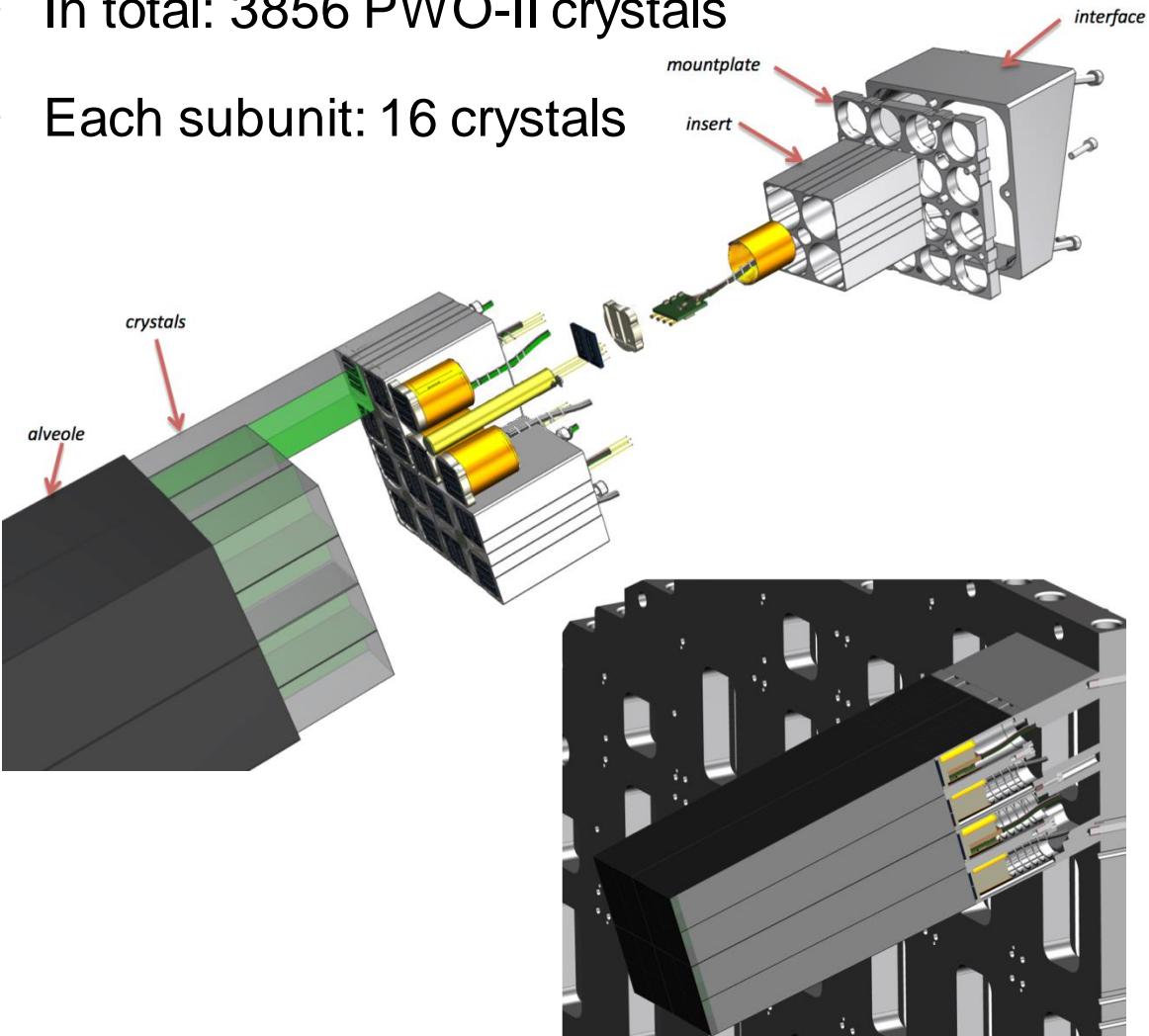
Special Ultra-thin differential
cables developed in corporation
with company BEDEA (Germany)



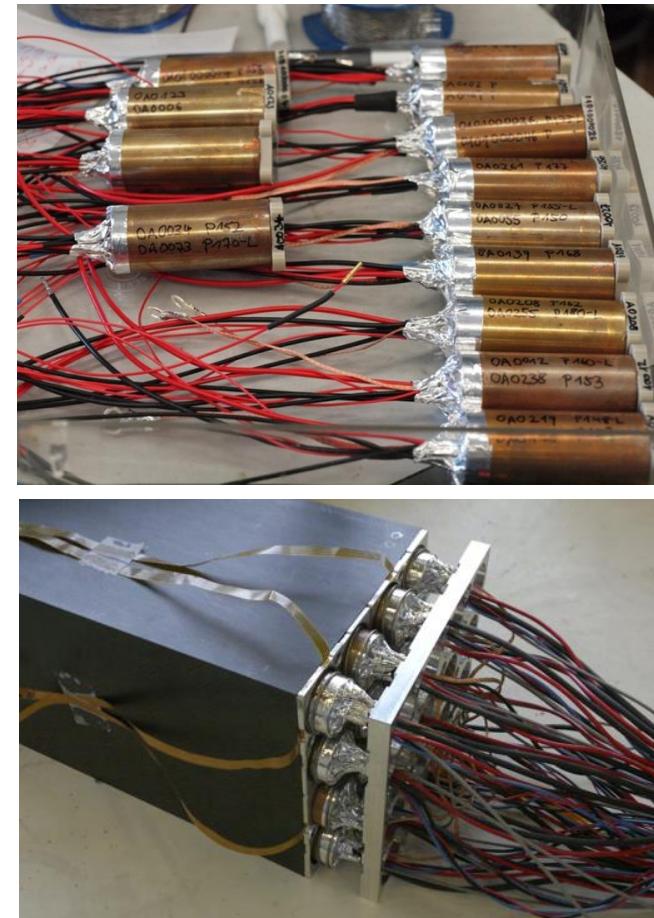
Forward Endcap – Subunits-

31

- In total: 3856 PWO-II crystals
- Each subunit: 16 crystals

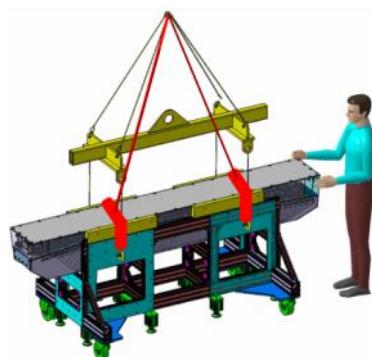
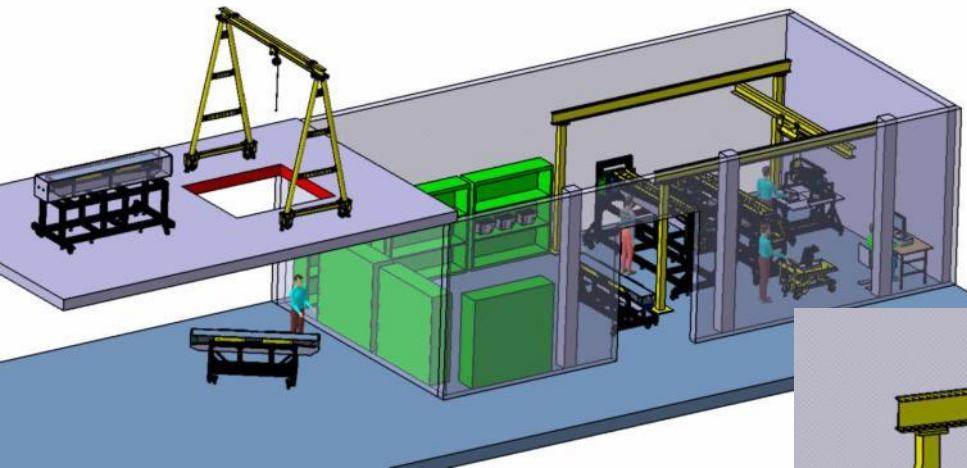


Preamps inside shielding



Assembly Procedure - Supermodules & Slice -

32



transportation & lifting unit

